

Engineering Order

Drawing Title

Xerox Corporation  
El Segundo, California

XEROX

ASSY, PW-KEYBOARD

Drawing Number

216420

C.A. Ltr.

E

EO Type Effectivity

- Revision
- Reserve
- Variation
- Immediate
- Serial No./Date
- Next Production

Dist. Code

ALT

DCR No.

DCR Date

9-27-76

Model No.

ALC II

Next Assembly No.

209973

Sheet

1 of 4

Affected by This Change

Disposition of Existing Parts

Lowest Acceptable Revision Letter

	Yes No		Dwg. No.	Other Dwgs.	Disposition of Existing Parts					Mandatory Prior Revisions	Field Info. only - Lowest field usage level
					Status	Return To Stock	Rework	Use	Scrap		
Spare Parts	<input type="checkbox"/>	<input type="checkbox"/>			On Order						
Tooling	<input type="checkbox"/>	<input type="checkbox"/>			In Process						
Test Procedures	<input type="checkbox"/>	<input type="checkbox"/>			In Stock						
Test Equipment	<input type="checkbox"/>	<input type="checkbox"/>			In Next Assy.						
Programs	<input type="checkbox"/>	<input type="checkbox"/>			In Field						
Tech. Publications	<input type="checkbox"/>	<input type="checkbox"/>			Refurbishment						

Reason For Change (If reason is Design Error or Reliability, describe symptoms & conditions under which they occur.)

- Design Error **CUT ETCH, ADD JUMPER & COMPONENTS.**
- Drawing Error
- Producibility
- Maintainability
- Reliability
- Cost Reduction

Drawing Change

Rework Instructions

CUT ETCH

1. CIRCUIT SIDE:

A. CUT ETCH BETWEEN A1-14 AND C14.

B. CUT ETCH BETWEEN C9 AND R17 (2 PLACES)

C. CUT ETCH BETWEEN R11-1 AND R10.

(CONT'D SH 2)

Test Procedure to Verify Change

**ENGINEERING  
RELEASE**

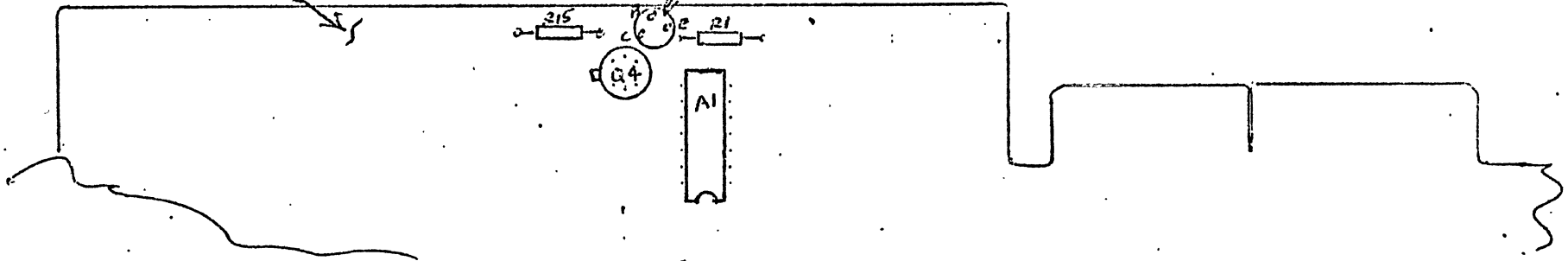
Designer	Date	Check	Date	Field/Mfg.	Date	Proj. Engr.	Date	DCB	Date
<i>J. Williams</i>	9-27-76								



2

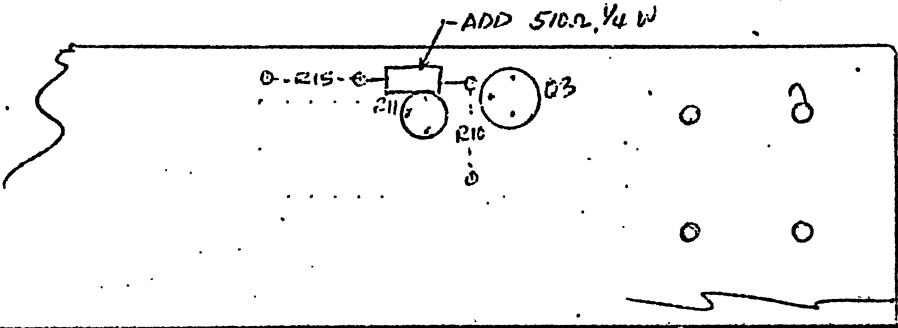
DRILL TRANSISTOR MOUNTING HOLE (TN 216)  
COMPONENT SIDE

SAME HOLE SIZE AND PATTERN AS R11 (CAUTION: DO NOT DRILL  
CIRCUIT ETCH)



B

3. ADD COMPONENT:  
A. ON CIRCUIT SIDE INSTALL 510Ω 1/4W RESISTOR (PN 116447-511)



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RELEASE